



# HAPPY-TRAIL.COM

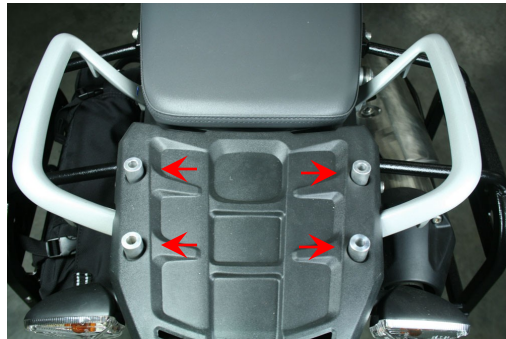
*Thank you for purchasing Happy Trails products. Our products are proudly hand made in Boise Idaho, USA. If you have any questions or concerns about the installation of this product, please contact us directly at 1-800-444-8770 or e-mail [installation@happy-trail.com](mailto:installation@happy-trail.com).*

Before you begin, place the bike on a hard level surface where you have room to work. Lay out the parts included in this kit and compare to the parts list on page 2 of these instructions. If any parts or hardware are missing, contact us immediately at the number or email listed above.

### **Step 1**

Remove the four bolts from the factory tail plate. Replace the bolts with four included 5/8" x 5/8" BLACK spacers.

**Fig 1**



### **Step 2**

Place one M6 washer on each M6x45 bolt. Place one larger washer on each M6 bolt, so that the two washers are stacked on top of one another. Place a final large washer on top of the 5/8" spacers. Place the mounting bar loop on top of the spacers and thread the bolts with washers through the four 5/8" spacers and into the tail rack of the motorcycle. Tighten all four bolts completely to 9 ft/lbs.

**Fig 2**

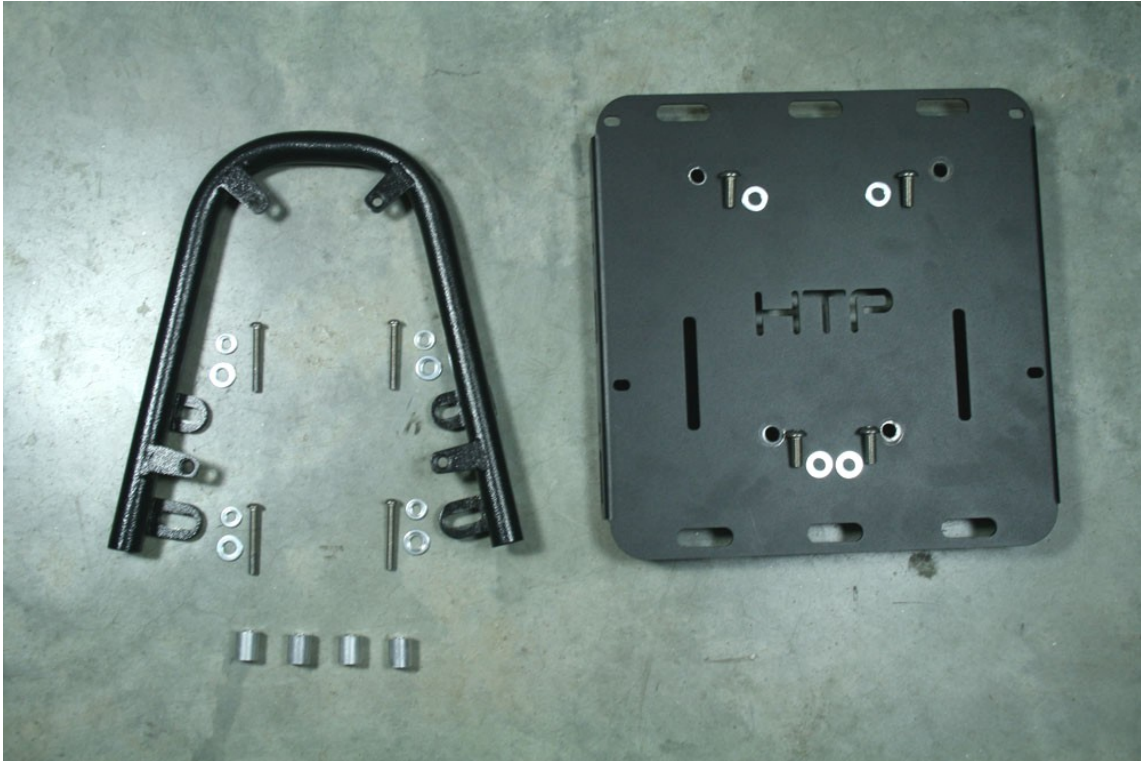


### **Step 3**

Place the top plate onto the mounting bar. Place an M8 washer on each of the M8x20 bolts and thread them into the four matched holes in the mounting bar. Tighten all four bolts completely.

**Fig 3**





**Hardware List:**

- 4 M6x45 Socket Head Bolts
- 4 M8x20 Button Head Bolts
- 4 M6 Flat Washers
- 8 M6 Fender Flat Washers
- 4 M8 Flat Washers
- 4 5/8"OD x 5/8"L x .257 BLACK spacers.

Mounting Bar  
12x12 Tail Plate Predrilled

**Recommended Tools:**

-5mm Allen Wrench



**Happy Trails Products**

9/11/14  
Rev. 2  
JE