



Thank you for purchasing Happy Trails products. Our products are proudly hand made in Boise Idaho, USA. If you have any questions or concerns about the installation of this product, please contact us directly at 1-800-444-8770 or e-mail installation@happy-trail.com.

Before you begin, place the bike on a hard level surface where you have room to work. Lay out the parts included in this kit and compare to the parts list on page 3 of these instructions. If any parts or hardware are missing, contact us immediately at the number or email listed above.

Step 1

Remove the passenger seat from the motorcycle. After removing the seat, remove two bolts indicated in Fig 1.

Fig 1



Step 2

Place an M8 washer on each M8x75 bolt. Slide two bolts through the top mounting points on the SU rack. Slide one 3/4" OD x 1/2"L x .319" spacer onto each bolt on the inside of the upper mounting points. Slide the bolts through the mounting holes shown in Fig 1.

Fig 2



Step 3

Begin threading an M8N nut on each M8x75 bolt inserted in Step 2. The front bolt is easily accessible however the rear bolt is hidden under the tail plate of the motorcycle. Place an M8N nut in a 13mm box end wrench and reach under the tail plate to find the rear bolt as shown in Fig 3. Do not tighten bolts completely.

Fig 3

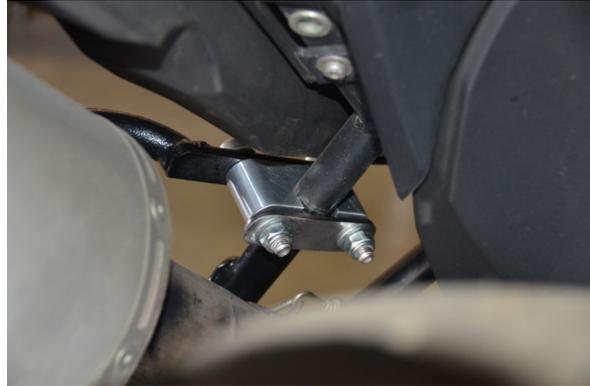


Repeat steps 1-3 with both sides of the SL rack on either side of the motorcycle.

Fig 4

Step 4

The lower mounting point of the SL rack is near the lower frame stanchion. Place the aluminum clamp half on the outside of the frame section, and the steel plate on the inside. Locate the clamp around the frame stanchion and below the SL rack lower mounting point. Place a flat washer on an M8x55 SHCS bolt and slide one through each mounting hole. Place a flat washer and an M8N nut on both bolts and thread them in loosely.



Step 5

You may now tighten all M8 bolts to a torque of 18ft/lbs.

Tighten top mount points first, then clamp mount location.



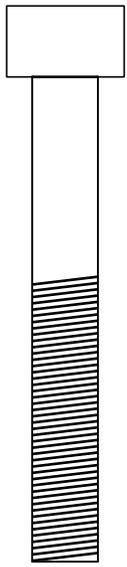
Recommended tools:

- 6mm Allen Wrench
- 13mm Box End Wrench

Hardware List:

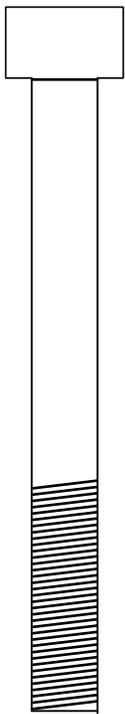
- Left Side SL Rack
- Right Side SL Rack
- Bolt Kit
- Instructions





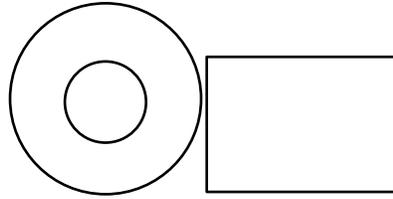
X4

M855S



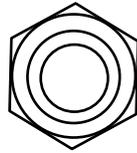
X4

M875S



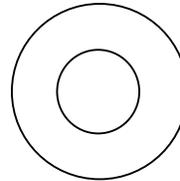
OD3/4, ID .319, L 1/2 Spacer

X4



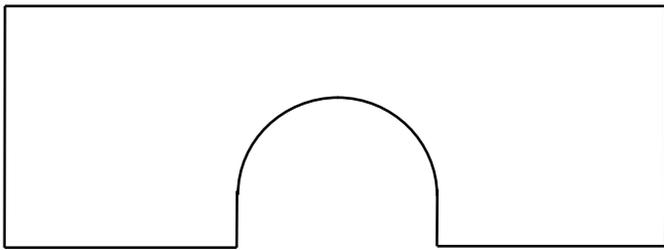
M8N

X8

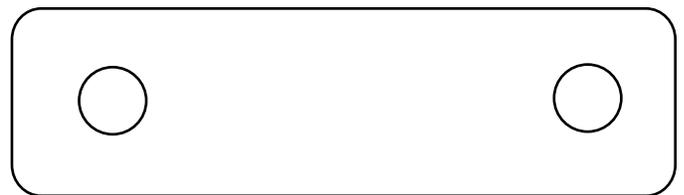


M8 FW

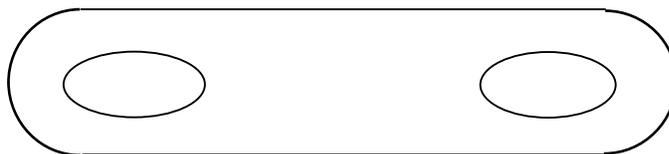
X12



Non-indexed 0.8" aluminum frame clamp



X2



X2

Steel Tab 3"x0.75", Powder Coated