



Thank you for purchasing Happy Trails products. Our products are proudly hand made in Boise Idaho, USA. If you have any questions or concerns about the installation of this product, please contact us directly at 1-800-444-8770 or e-mail installation@happy-trail.com.

Before you begin, place the bike on a hard level surface where you have room to work. Lay out the parts included in this kit and compare to the parts list in these instructions. If any parts or hardware are missing, contact us immediately at the number or email listed above.

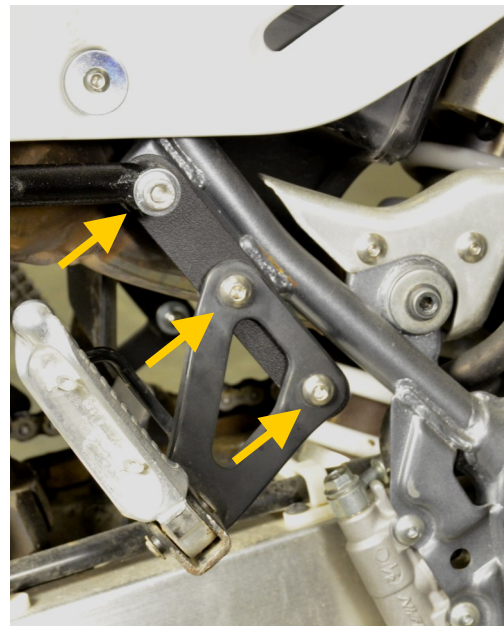
NOTE:
When installing HT racks, leave all bolts loose until entire rack is fitted. This allows the rack to move and take up differences in frame constructions. We recommend that thread locking compound be used on all bolts.

Installation Instructions

****Note: A stock tail rack or factory grab handles must be present to mount Happy Trails SL racks.**

Remove the passenger peg brackets shown in picture to right.

Reinstall the passenger pegs using the passenger peg lowering brackets as shown in the photo. Use the included M8x25mm bolts at the lower two arrow locations, adding an 8mm Nylock and flat washer to the bottom peg bracket mounting point.



Remove the front tail rack or grab handle mounting bolts shown at location in picture to left.

Install the SL starting with this upper mount. Thread in the M8x80 SHCS with flat washer through the SL mount, front tail rack mount and into the frame (see note on page 2 for 2011 model bikes).

Thread the M8x50 bolts with flat washer through the front mount and foot peg lowering bracket into the frame. (See top arrow in above photo for reference.)

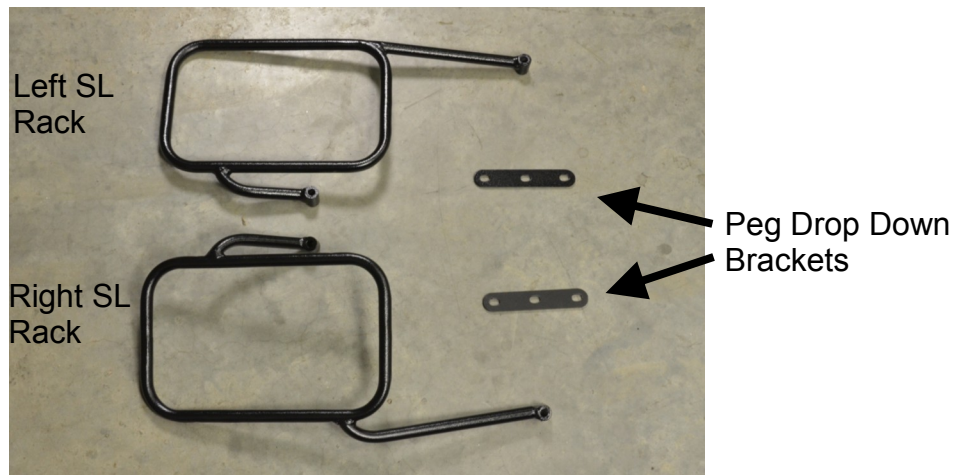
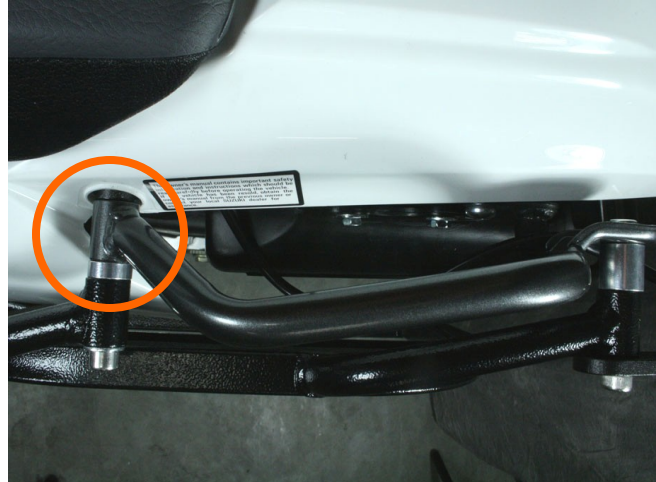
Once all bolts are installed, go back and tighten down all the points on the SL mounts to 18ft/lbs.

Note:

In 2011 Suzuki slightly re-designed their grab handle. The front grab handle mounting point width was reduced from 1-1/4" to 1". A 1/4" aluminum spacer has been included in the bolt kit to allow for discrepancy with the 2011 grab handles. If in doubt about using the 1/4" spacer refer to the photograph and measure the attachment point which is circled.

Use the aluminum spacer if the grab handle measures 1" at this point.

Insert the spacer as shown in the photograph.



Bolt List:

- 2 M8x80 SHCS
- 2 M8x50 SHCS
- 4 M8X25 BUTTON HEAD BOLTS
- 6 M8 Flat Washer
- 2 8mm Nylock Nuts
- 2 3/4x1/4" SPACER

Hardware List:

- Left and Right SL Rack
- 2 passenger peg drop down brackets
- Bolt Kit
- Instructions



Happy Trails Products

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JE
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