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Dual Sport & Adventure Touring Specialists

Thank you for purchasing Happy Trails products. Our products are proudly hand made in Boise Idaho, USA. If you have any questions or concerns about the installation of this product, please contact us directly at 1-800-444-8770 or e-mail installation@happy-trail.com.

Before you begin, place the bike on a hard level surface where you have room to work. Lay out the parts included in this kit and compare to the parts list on the final pages of these instructions. If any parts or hardware are missing, contact us immediately at the number or email listed above.

Step 1

Starting on the left side of the bike, remove the two bolts from the grab handle and the 2 bolts from the passenger pegs.

Install the left side rack using a M845S with flat washer at the front grab handle location.

At the rear grab handle location, use the included LONG spacer with M865S bolt and flat washer.

Please leave all bolts loose until final step.

Fig 1



Step 2

Attach the lower rack mount point to the passenger peg location using the SHORT spacer at the bottom location and the rack arm at the top location. Remount the passenger peg on top of the spacers using (2) M850S bolts as shown in Fig 2.

Install the right side rack using the same technique as the left.

Fig 2

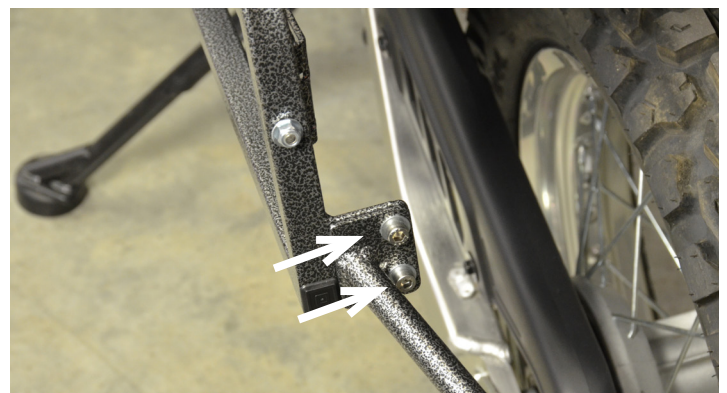


Step 3

Once both racks are installed, but all bolts still loose, install the rear support bumper using a M616S bolt, 2 flat washers, and Nylock nut at each of the 4 locations.

Note the bumper should point slightly down and cross just under the plastic rear fender extension. See Fig 3 arrows for left side install and Fig 4 for bumper orientation.

Fig 3



Step 4

Once all the bolts are in place, tighten the bolts to the following specifications:

- Torque 6mm bolts to 9 ft/lbs
- Torque 8mm bolts to 18 ft/lbs

Your rack install is now complete.

Fig 4



Recommended Tools:

- 6mm Allen Wrench
- 5mm Allen Wrench
- 10mm box end wrench

Hardware List:

- Right and left side SU Racks
- Rear support bumper
- Bolt Kit
- Instructions



