

Thank you for purchasing a Happy Trails product. Our products are proudly hand made in Boise Idaho, USA. If you have any questions or concerns about the installation of this product, please contact us directly at 1-800-444-8770 or e-mail installation@happy-trail.com.

Before you begin, place the bike on a hard level surface where you have room to work. Lay out the parts included in this kit and compare to the parts list of these instructions. If any parts or hardware are missing, contact us immediately at the number listed above.

When installing HT guards and racks, <u>leave all bolts loose until entire rack is fitted</u>. This allows the rack to move and take up differences in frame construction. We also recommend removable strength thread locking compound be used on all threaded connections.

Remove tail plate, grab handles, top bolt from right side passenger peg, and entire left side passenger peg bracket between left passenger peg and frame. Install HT Passenger Peg Tab between bracket and frame reusing stock bolts. Mount the left side rack by inserting the M8x45mm bolt and M8 FW with M8 Nylock nut at the top of the passenger peg tab. Use an M8x50mm bolt and M8 FW at the center mount and leave top mount location for last.

On the right side, mount the rack at the passenger peg using an M8x50mm bolt and M8 FW. Use an M8x50mm bolt and M8 FW at the center mount.

Next, at the top mount locations, install the tail plate using the stock bolts and the counter sunk <sup>3</sup>/<sub>4</sub>" spacers.

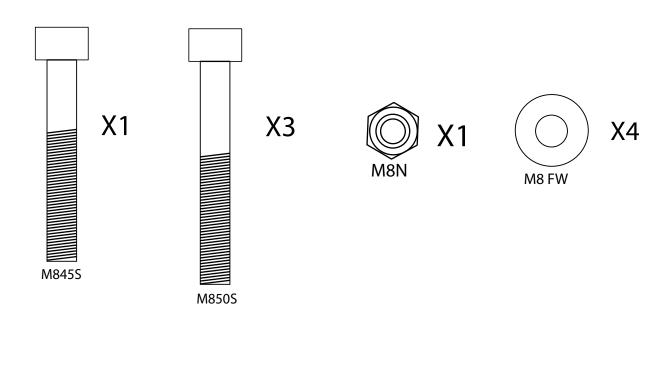
Last, install the bumper using the M6x16mm bolts, M6 flat washer, and M6 Nylock nuts. Now tighten all bolts.

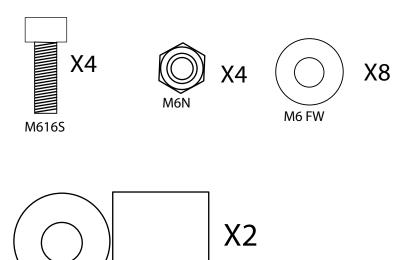


## Hardware kit

Left side SU rack Right side SU rack Bumper Bolt kit Instructions







OD3/4, ID .319, L 3/4 Spacer (**Countersunk on top**)

