

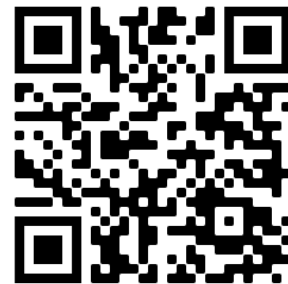


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*Dual Sport & Adventure Touring Specialists*

*Thank you for purchasing Happy Trails products. Our products are proudly hand made in Boise Idaho, USA. If you have any questions or concerns about the installation of this product, please contact us directly at 1-800-444-8770 or e-mail [installation@happy-trail.com](mailto:installation@happy-trail.com).*

Before you begin, place the bike on a hard level surface where you have room to work. Lay out the parts included in this kit and compare to the parts list on these instructions. If any parts or hardware are missing, contact us immediately at the number or email listed above.

We have an installation video that can help you attach your stand! You can simply scan the QR code with your phone to take you there, or you can find it on our channel, **HappyTrailsMoto**, on YouTube!



## Assembly

Before installation you must assemble the centerstand using the 4—M8 x 20 Hex Head bolts provided.

Align the pieces so they match the picture to the right. We recommend placing the bolts in holes 4 and 6 when counting from the top down. Place a washer on the bolts then pass them through the hole in the bracket and through the hole in the lower section of the centerstand. Place another washer on the end of the bolt and tighten the nylock nut onto the bolt.

Note (if you have the S model we recommend holes 1 and 3).



Figure 2

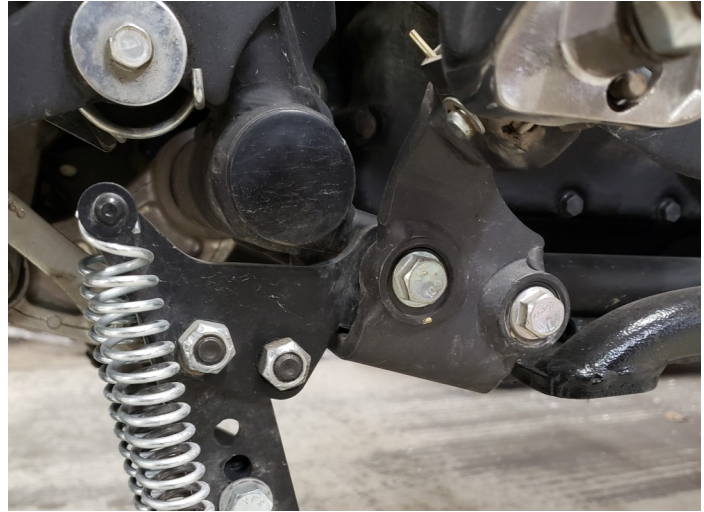
**Step 1:**

Remove the foot pegs from both sides of your bike by removing the OEM bolts using a 12mm wrench or socket. These bolts will not be re-used.

**Step 2:**

Line up your center stand so that the two holes on the upper mounting plates line up with the threaded holes from which you just removed the OEM bolts, place your foot peg over the center stand mount plate, and begin threading the provided 8x40mm flange bolts into place using a 13mm socket or wrench. **We recommend the use of blue thread lock when installing these bolts.** Thread the bolts down hand tight, but **do not tighten completely.** Do this on both sides of the bike. See Figure 1.

Figure 1



**Step 3:**

With the bolts hand tightened, push up on the center stand as high as it will go and now fully tighten the foot peg bolts to **18ft/lbs**. See Figure 2. It is necessary to lift the stand up to prevent the center stand from contacting the kick stand while not deployed. Ensure that each bolt is tightened down completely and that there isn't any excessive movement of either the stand or the foot pegs.



**You're done! Time to ride!**

**Hardware Kit:**

Qty 4: 8x40mm Flange bolts

**Required Hardware:**

12mm Socket  
13mm Socket