



**HAPPY-TRAIL.COM**

*Dual Sport & Adventure Touring Specialists*

Thank you for purchasing Happy Trails products. Our products are proudly hand made in Boise Idaho, USA. If you have any questions or concerns about the installation of this product, please contact us directly at 1-800-444-8770 or e-mail [installation@happy-trail.com](mailto:installation@happy-trail.com).

Before you begin, place the bike on a hard level surface where you have room to work. Lay out the parts included in this kit and compare to the parts list on the final pages of these instructions. If any parts or hardware are missing, contact us immediately at the number or email listed above.

### Step 1

The Center Stand mounts with the kick bar on the left side of the motorcycle.

Fig 1



### Step 2

Attach the Center Stand using (2) M10x40 BHCS bolts, (2) steel bushings, (2) aluminum spacers, and (2) M10U lock nuts as shown in Fig 2. Place the bolt with the steel spacer on it through the frame from the inside and through the center stand. Then place the aluminum spacer and the lock nut on the bolt and tighten to 27 ft/lbs.

Fig 2

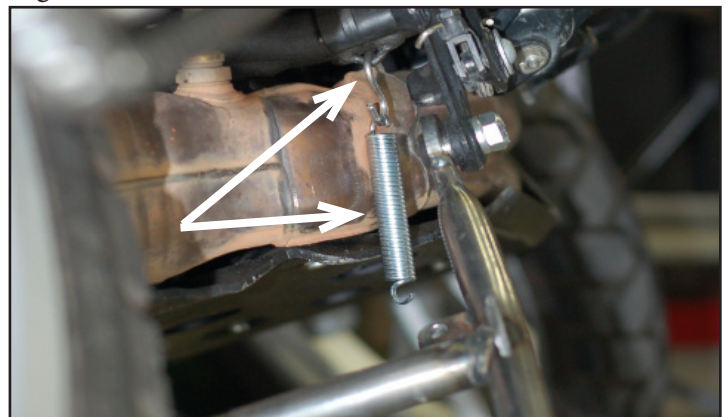


Repeat on the other side.

### Step 3

Place the "S" hook on the spring mount loop that is welded to the frame, and place the spring on the "S" hook. See Fig 3.

Fig 3



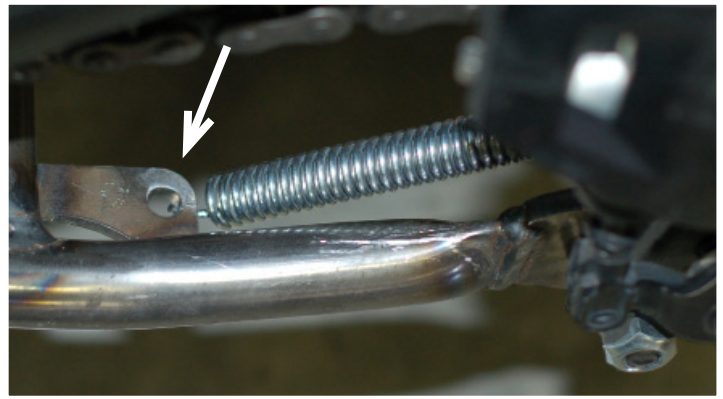
Repeat on the other side.

**Step 4**

Hold the Center Stand in the up position, and using a spring puller, or vise grips, stretch the spring and hook it into the hole in the Center Stand. See Fig 4.

Repeat on other side.

Fig 4



**Step 5**

Congratulations!

You have completed the installation.

Fig 5



**Recommended Tools:**

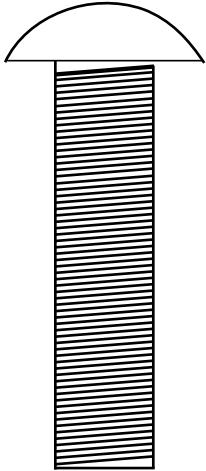
- 6 mm Allen wrench
- 17mm wrench
- Spring puller / Vise Grips



**Hardware List:**

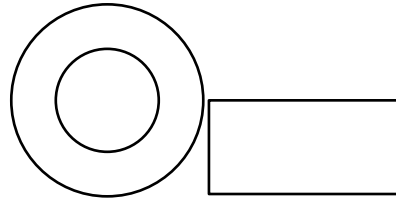
- 1 Center Stand
- 2 "S" hooks (1 1/2")
- 2 Springs (#733)
- 1 Bolt kit





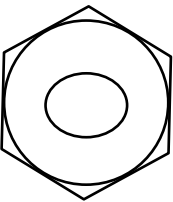
X2

M1040  
BHCS 10.9



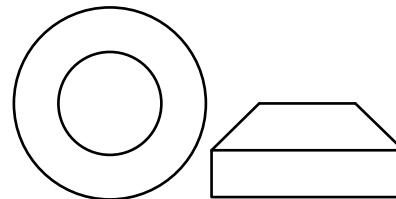
X2

OD3/4, ID .400, L .375  
STEEL SPACER



X2

M10U Uni-Torque Nut



X2

OD3/4, ID .400, L .365.  
Taper .150 AL SPACER