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*Dual Sport & Adventure Touring Specialists*

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Before you begin, place the bike on a hard level surface where you have room to work. Lay out the parts included in this kit and compare to the parts list on the final of these instructions. If any parts or hardware are missing, contact us immediately at the number or email listed above.

### Step 1

Remove the seat and then remove the black plastic caps from the rear mount points of the grab handle. Use a screwdriver to carefully pry the caps off. See Fig 1.

Fig1



### Step 2

Remove the four bolts securing the grab handle. Remove the grab handle as it will no longer be used. See Fig 2.

Fig 2



### Step 3

Mount the left and right side racks. Use an M8x20 BHCS and 5/16" flat washer at the top forward mount locations. Use an M8x45 BHCS and 5/16" flat washer at the top rear mount locations.

Fig 3



**DO NOT TIGHTEN YET!**

Step 4

The lower mounting point of the SU rack is on the passenger peg stanchion. Place the aluminum clamp half on the outside of the stanchion, and the steel plate on the inside. Locate the clamp between the frame stanchion and the SU rack lower mounting point. Place flat washers on the M8x55 SHCS bolts and slide one through each mounting hole. Place a flat washer and an M8N nut on each bolt and thread them on loosely. See Fig 4.

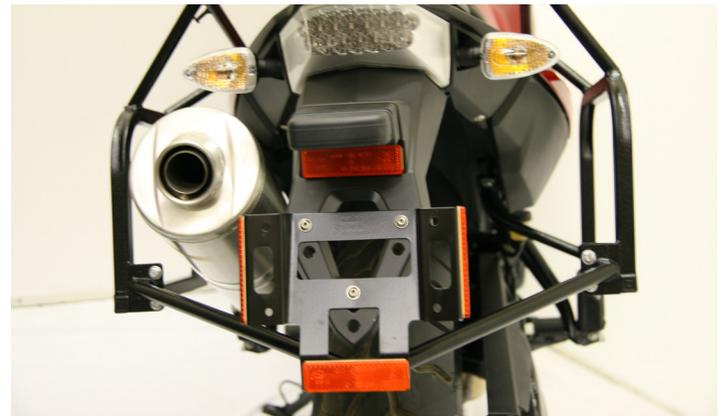
Fig 4



Step 5

Attach the bumper (v shaped part that connects the left side rack to the right side rack) using (4) M6x16 bolts, (8) flat washers and (4) M6N nuts. When mounted correctly the rear of the bumper should slant down at the rear of the bike. See Fig 5.

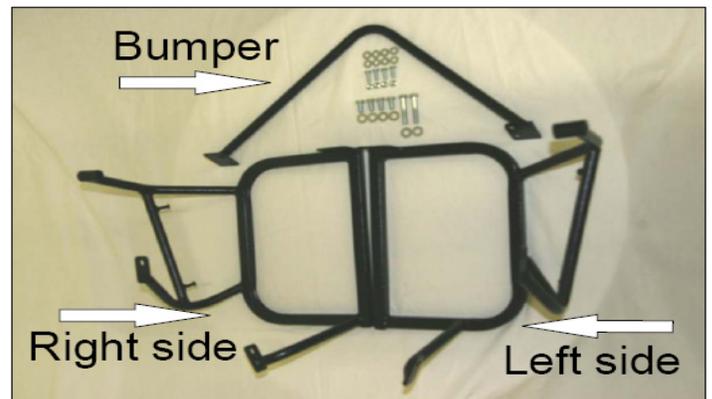
Fig 5



Tighten all bolts.  
M6 bolts to 9 ft/lbs  
M8 bolts to 18 ft/lbs

Bolt List:

- 4 M8x55 SHCS bolts (pass peg clamp mount)
- 4 M8 Nylock nuts (pass peg clamp mount)
- 2 8Mx45 BHCS (Rear top mount)
- 2 M8x16 BHCS Under seat
- 14 5/16 washers All 8mm bolt locations
- 4 M6x16 SHCS Bumper
- 4 M6N nuts Bumper



Hardware List:

- Left, Right Su Rack
- Bumper
- Bolt Kit
- 2 aluminum clamp halves
- 2 steel plate clamp halves
- Instructions



Rev 2 - Replaced inside half of aluminum mounting clamp with a steel plate to alleviate possible interference with exhaust pipe.