

BMW R1200GS SU RACK HTP1-12-1B



Thank you for purchasing Happy Trails products. Our products are proudly hand made in Boise Idaho, USA. If you have any questions or concerns about the installation of this product, please contact us directly at 1-800-444-8770 or e-mail installation@happy-trail.com.

IMPORTANT!!!!

When installing Happy Trails racks, leave all bolt connections loose until the entire product is installed. Then go back and tighten all connections. We recommend the use of thread locking compound.

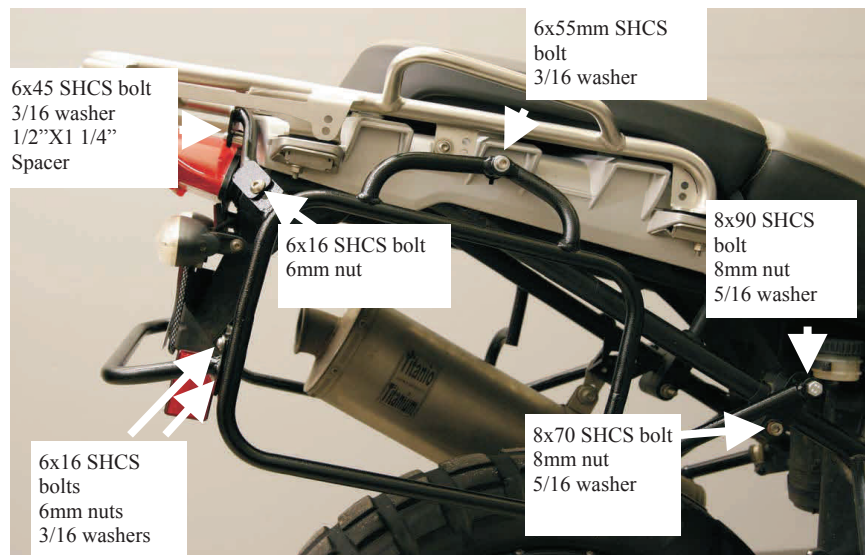
Before you begin, place the bike on a hard level surface where you have room to work. Lay out the parts included in this kit and compare to the parts list on page 3 of these instructions. If any parts or hardware are missing, contact us immediately at the number or email listed above.

Step 1

Place clamps on lower sub frame tube between passenger peg and exhaust mount on the left side and behind the passenger peg on the right side.

Step 2

Place bolt through lower hole in the clamps. Place the side racks on the bike at the top location (6x55 SHCS bolt)



Step 3

Next insert the 8x90 SHCS bolt at upper clamp mount. install upper rear links near tail light using the 1/2"X1 1/4" Spacer and 6x45mm SHCS bolts at the bike and 6x16mm SHCS bolts at the rack.

Step 4

Attach the bumper (back support brace) using the 6x16mm SHCS bolts, 6mm nuts, 3/16 washers. Tighten all bolts. Installation is complete.

Remove factory luggage mounts. Relocate the turn signals



Bolt List:

- 2 8x90mm SHCS bolts
- 2 8x70mm SHCS bolts
- 6 5/16 washers
- 4 8mm nuts
- 2 6x55mm SHCS bolts
- 2 6x45mm SHCS bolts
- 6 6x16mm SHCS bolts
- 2 6x20mm SHCS bolts
- 16 3/16 washers
- 8 6mm nuts
- 2 Clamp sets (4 pieces)
- 2 1/2"x1 1/4" Spacers
- 1 M8x110 SHCS Bolt
- 1 1"Lx3/4"Wx.319" spacer

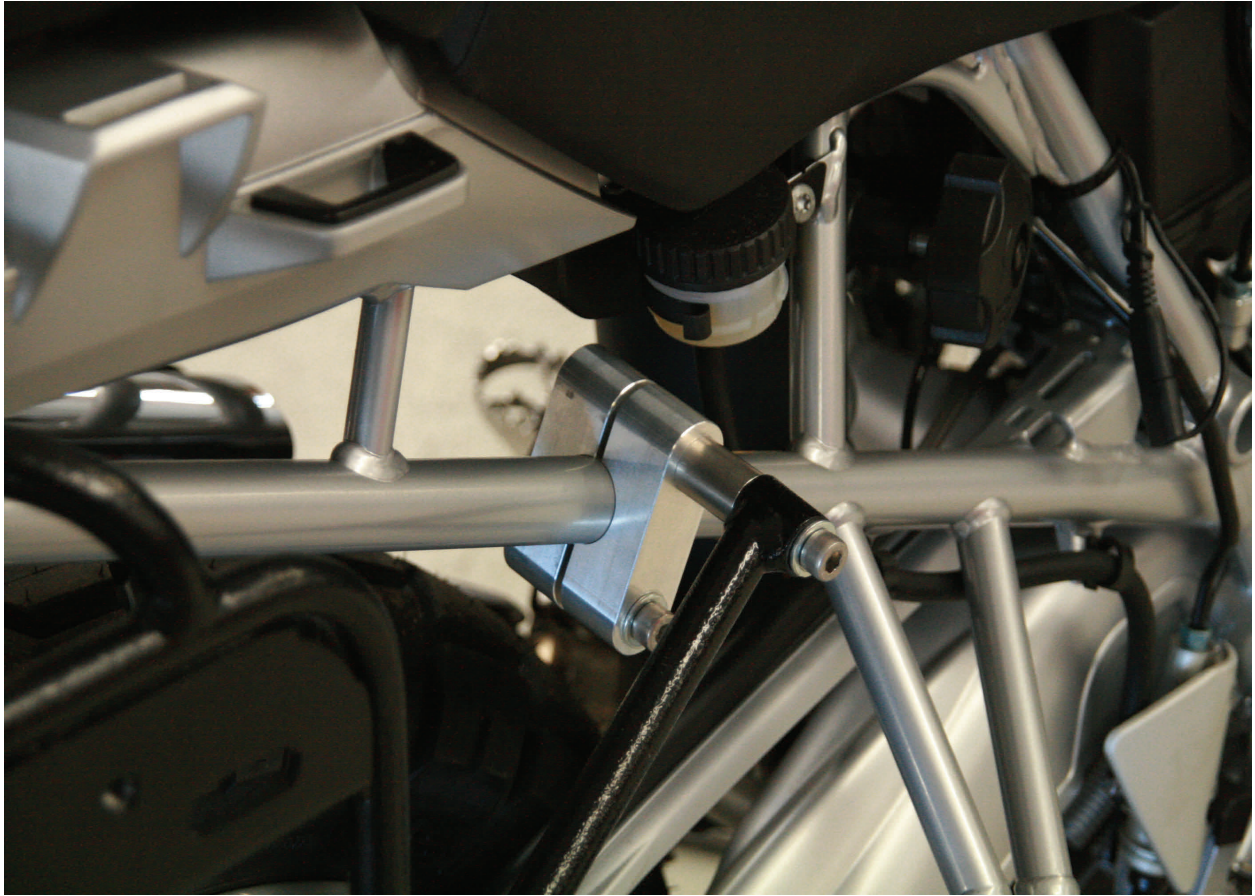
Hardware List:

- Left and Right SU
- Bumper
- Bolt Kit
- Instructions
- License Plate Bracket
- Pair Turn Signal Bracket



Happy Trails Products

Rev 2
3/12/12



Note:

There have been some reports of the frame clamp on the right side of the bike being twisted, causing the right side pannier to be out of alignment. An M8x110MM bolt and 1"x3/4"x.319" spacer have been included in the bolt kit to remedy this problem. If your frame clamp appears to be twisted, install the bolt and spacer as shown to the right. Please let us know of any fitment issues @ info@happy-trail.com