



**HAPPY-TRAIL.COM**

*Thank you for purchasing Happy Trails products. Our products are proudly hand made in Boise Idaho, USA. If you have any questions or concerns about the installation of this product, please contact us directly at 1-800-444-8770 or e-mail [installation@happy-trail.com](mailto:installation@happy-trail.com).*

**Note:**

When installing HT guards and racks, **leave all bolts loose until entire rack is fitted**. This allows the rack to move and take up differences in frame construction.

We also recommend that removable strength thread locking compound be used on all threaded connections.

**Tools Required:**

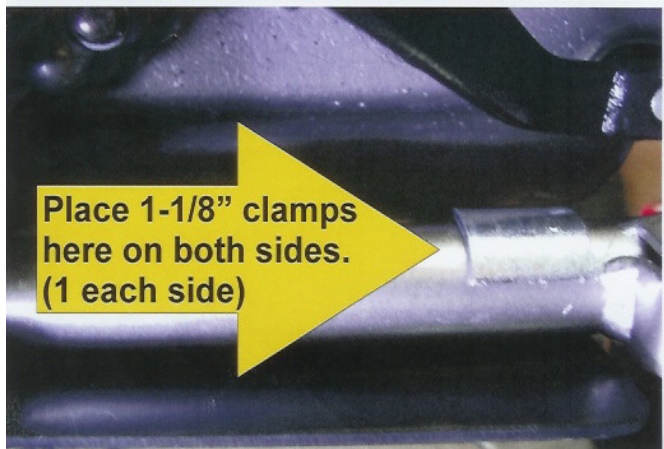
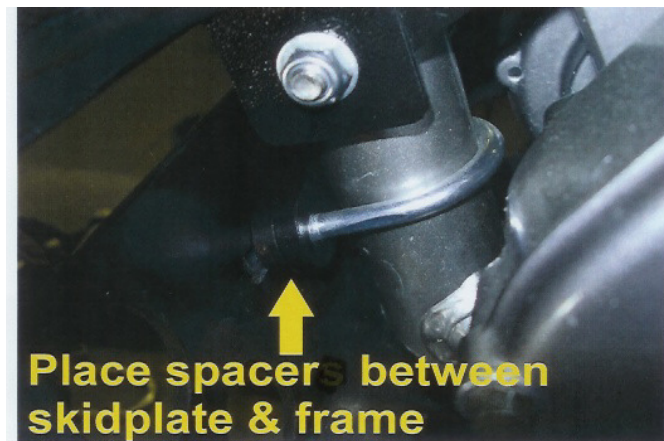
Torx 40 driver (5mm hex/socket wrench will work).

**Installation:**

Remove the factory skid plate.

Place the U bolt around the front down tube and through the holes on the skid plate. On 2008 or later bikes there is a spacer that goes between the down tube and the skid plate.

Install the 1-1/8" tube clamps on the rear of the skid plate over the frame like shown in the photo at the right.



Happy Trails Products

SPL290 Series