



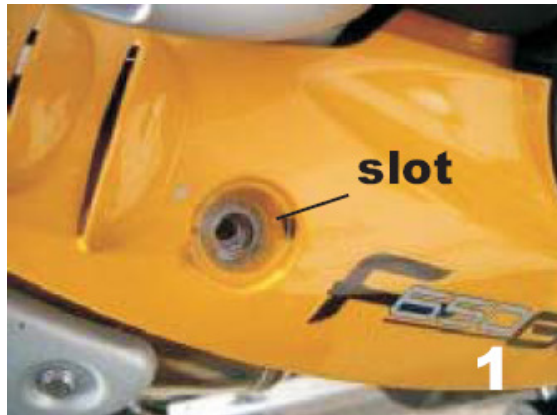
Thank you for purchasing Happy Trails products. Our products are proudly hand made in Boise Idaho, USA. If you have any questions or concerns about the installation of this product, please contact us directly at 1-800-444-8770 or e-mail installation@happy-trail.com.

Before you begin, place the bike on a hard level surface where you have room to work. Lay out the parts included in this kit and compare to the parts list in these instructions. If any parts or hardware are missing, contact us immediately at the number listed above.

NOTE:
When installing HT guards and racks, leave all bolts loose until entire rack is fitted. This allows the rack to move and take up differences in frame constructions. We recommend that thread locking compound be used on all bolts.

Step 1

Remove the plastic plugs from the side panels. Remove the Torx bolts below the plugs. Remove the license plate and plate bracket from fender.



Step 2. Installing SU Racks

Place the 3/4" long spacers in the recesses of the side panels where the Torx bolts were located.

Working on one side at a time, install the SU rack. Guide the lower front mount under the side of the bike and fit it on the outside of the frame tab like shown in the photo at the left. Thread the 8x20 SHCS bolts into these mounts using a flat washer on each bolt.





Step 3. Installation continued

Guide the upper mount over the top of the 3/4" spacers in the side covers. Start the 8x40 bolts in these locations.

Start the two 8x40 bolts in the rear mount above the license plate bracket.

Once both sides are installed loosely, install the bumper using the 4 M6x16 bolts, nuts and flat washers.

Tighten up all mounting points at this time.



Bolt List:

- 4 M8x40 SHCS
- 2 M8x20 SHCS
- 4 M6X16 SHCS
- 4 6MM Nylock nuts
- 8 1/4 Flat washers
- 4 5/16 Flat Washers
- 2 3/4 Spacer

Hardware List:

- Left and Right SU rack
- Bumper
- Bolt Kit
- Instructions



Rev. 1
5/21/2009
J4
HTP1-3-1B-20